PART LIST FOR ADD-A-TRACK		
REF. NO.	DESCRIPTION	QUANTITY
1	Leveling Screw 5/16-18 X 1"	16
2	Track Assembly	2
3	Floor Plate	4
4	Roll Pin	2
5	Track Splice Channel	1
6	10-32 x 1 3/4 Hex Head Scre	w 2
7	10-32 Hex Nut	2
8	Rubber Bumper	2
9	Deck Cover (for Track Asse	embly) 2
10	Track End Plate	2
11	End Plate Angle	2
12	#14 Machine Screw	8
13	Top Track	2
14	8-32 x ¹ / ₂ Hex Head Machine	e Screw 10
15	8-32 Plate Nut	10
16	Base of ADD-A-STACK	*not included with ADD-A-TRACK system
17	Mobile Carriage	1
18	1/4-20 x 1 1/2 Hex Head Bolt	12
19	1/4-20 Hex Nut	12
20	Stabilizer Roller Bracket Assembly for middle unit 1	
21	¹ /4-20 x ¹ /2 Bolt	4
22	Spacer	2
23	Stop Angle	2

We make every effort to ensure that all units ship complete and arrive undamaged. However, should your unit contain missing or damaged parts, replacements may be obtained directly from us. To obtain proper replacement parts, follow the instructions below, or fill out the form at www.tennsco.com/partsorder.html.

TO OBTAIN PROPER REPLACEMENT PARTS, PLEASE PROVIDE THE FOLLOWING INFORMATION:

- Model Number
- Description of part(s) needed and part number(s) as shown in Parts List (above)
- Color (i.e. Medium Grey, Sand, etc.)
- Was item missing, or was it damaged?
- Purchase Date
 - Your company name
 - Contact person's name
 - Company the product was purchased from

If requesting parts by telephone, ask for customer service and have as much of the above information ready as possible.

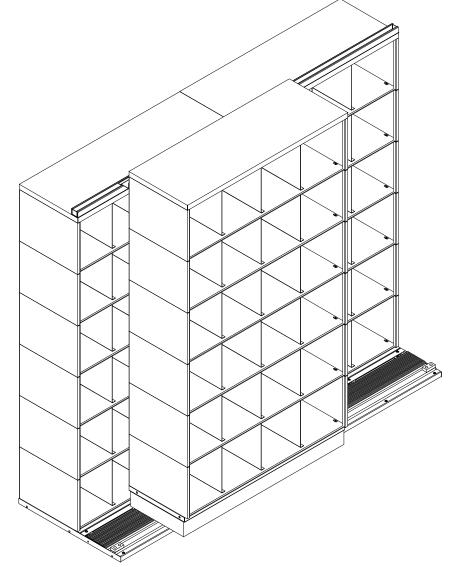


ASSEMBLY INSTRUCTIONS & PARTS MANUAL #2241205

ADD-A-TRACK BI-FILE SYSTEM FOR USE WITH ADD-A-STACK SHELVING

Tennsco Corp., Dickson, TN 37056-1888 • (615) 446-8000

RETAIN INSTRUCTIONS FOR FUTURE REFERENCE!



LIMITED WARRANTY

Tennsco warrants goods purchased hereunder to be free of defects in materials and workmanship for a period of one (1) year from the date of shipment, hereunder. This warranty shall not apply in the event goods are damaged as a result of misuse, abuse, neglect, accident, improper application, modification or repair by persons not authorized by Seller, where goods are damaged during shipment, or where the date stamps on the goods have been defaced, modified or removed. UNLESS CONSIDERED UNENFORCEABLE OR UNLAWFUL UNDER APPLICABLE LAW:

- a. ALL IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY EXCLUDED:
- b. BUYERS REMEDY, IF ANY, FOR ANY DEFECTIVE GOODS SHALL BE LIMITED TO A REFUND BY SELLER OR REPLACEMENT OF THE GOODS AT SELLER'S OPTION, AND SHALL IN NO EVENT INCLUDE DAMAGES OF ANY KIND, WHETHER INCIDENTAL, CONSEQUENTIAL OR OTHERWISE

NO GOODS ACCEPTED FOR RETURN WITHOUT PRIOR APPROVAL. Seller shall have the right to inspect any goods claimed to be defective at Buyers place of business or require Buyer to return the goods to Seller for inspection on Seller's premises. Transportation charges covering returned goods will be borne by Seller only if such goods are proven to be defective, are covered by this warranty and are returned within the warranty period stated above.

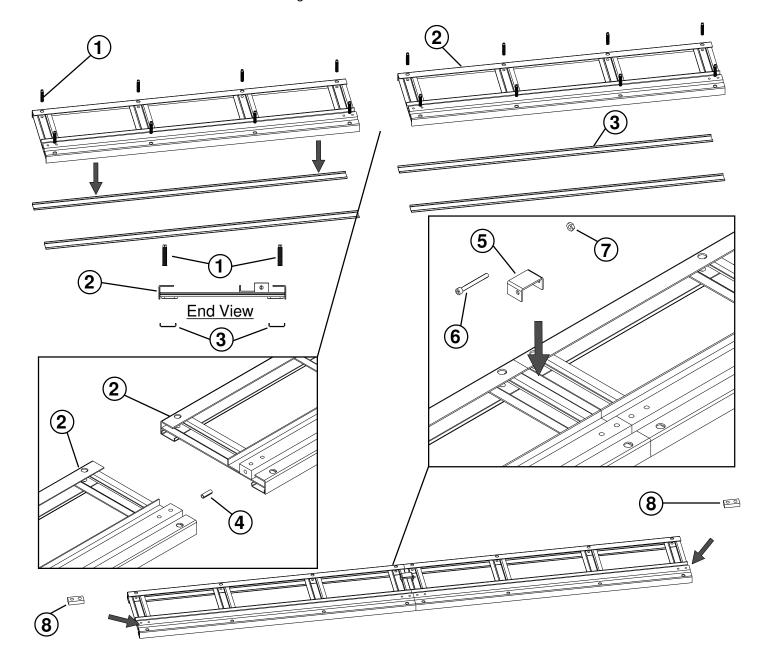
STEP 1) Locate the Leveling Screws (#1) (a quantity of 8 will be required for the 36" units, and 10 for the 48"). Thread them into the Track Assembly (#2) through the weld nuts with the socket facing up. Adjust all screws into their upper most position. Continue this procedure until each Track Assembly in the system is complete.

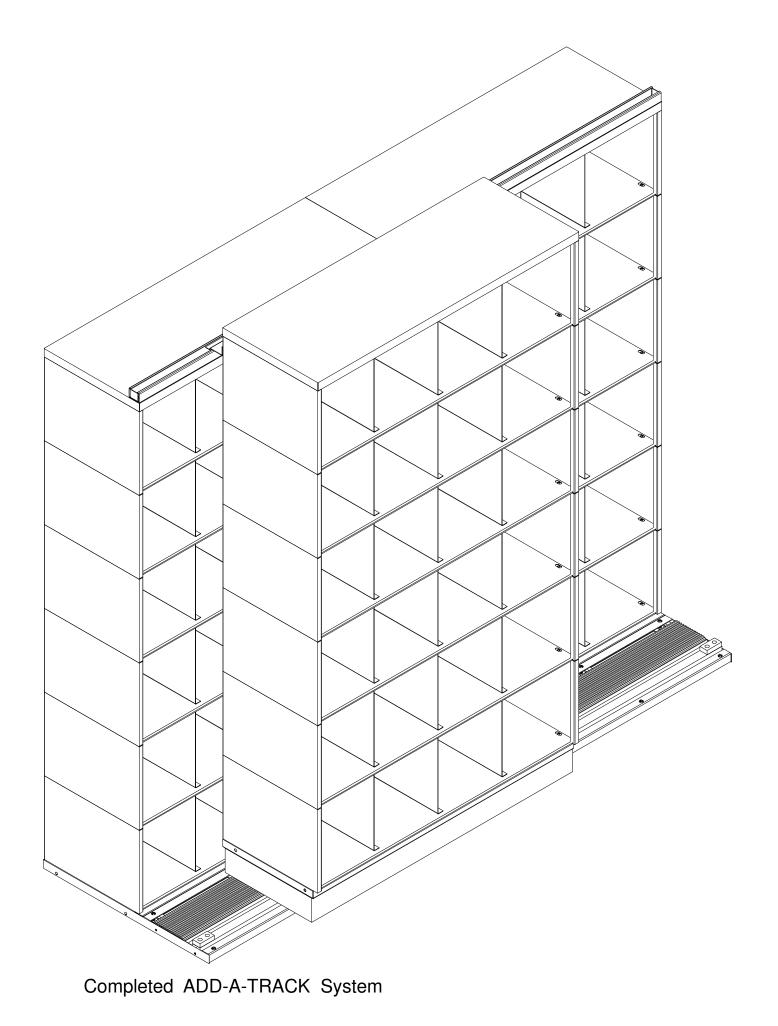
STEP 2) Locate the Floor Protecting Channels (#3) on the floor with the "U" facing up; two (2) will be needed for each Track Assembly. Approximate the position for the Floor Protector Channels (#3) and lay them in place. Next lay the Track Assemblies on top of the channels. The leveling screws should be directly on top of the channels.

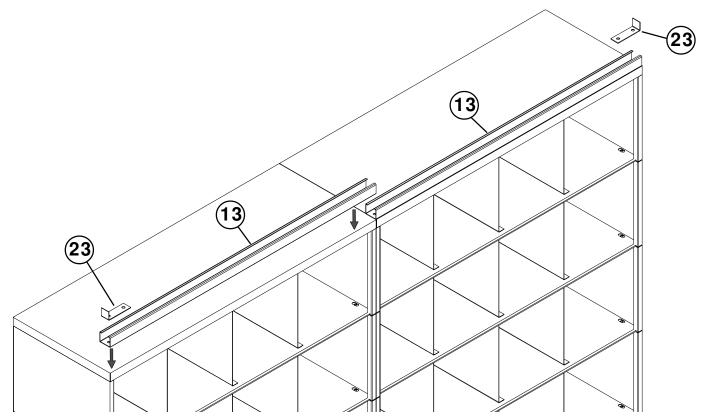
STEP 3) Locate the Roll Pin (#4) and drive it into the hole drilled at the end of each track. This is designed to fit very tightly and will require a ball peen hammer. The opening will only permit the Roll Pin to be driven in partially; the remaining portion of the Roll Pin will fit into the opening in the next Track Assembly. Position the next Track Assembly in place; make sure you have a tight fit to insure smooth operation.

STEP 4) Once you have joined the Track Assemblies together, locate the Track Splice Channel (#5). Install the Track Splice Channel over the flange at the rear of the Track Assembly and secure using a 10 - 32 x 1 3 /₄ hex head screw (#6), external tooth lock washer, and 1 /₄ x 20 hex nut (#7). Tighten firmly making sure that each track is secure to the next.

STEP 5) Install the Rubber Bumpers (#8) at the end of each Track Assembly run, using two- (2) $^{1}/_{4}$ x $^{1}/_{2}$ self-tapping screws. If these are not installed the carriage will roll off the end of the track.



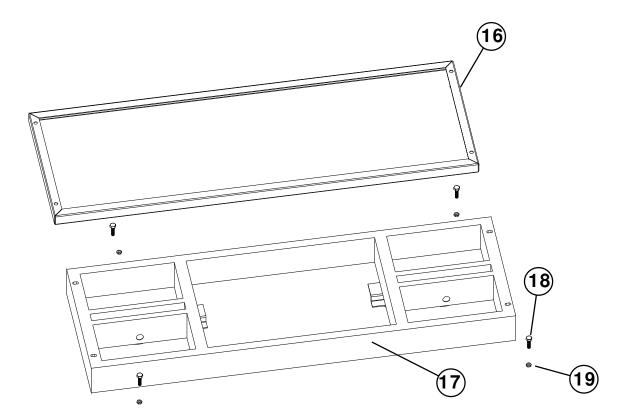


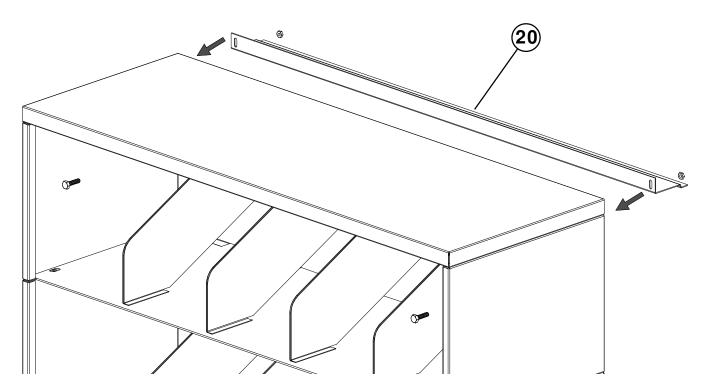


STEP 9) Lay Top Track (#13) on top of the unit and drill two holes through the Top of the unit, locate the track flush with the front edge of the shelving top. Place the Stop Angle (#23) at each end of the shelving run and bolt through it to attach the Top Track to the shelving top.

STEP 10) Next attach the base of the unit (#16) to the top of the Mobile Carriage (#17) using four (4) $^{1}/_{4}$ - 20 x 1 bolts (#18), and $^{1}/_{4}$ - 20 hex head nuts (#19). Once the base is attached to the carriage lift a completed section of levels and attach it to the base that is attached to the carriage.

STEP 11) Repeat step 11 for each unit to be mounted on a Mobile Carriage.

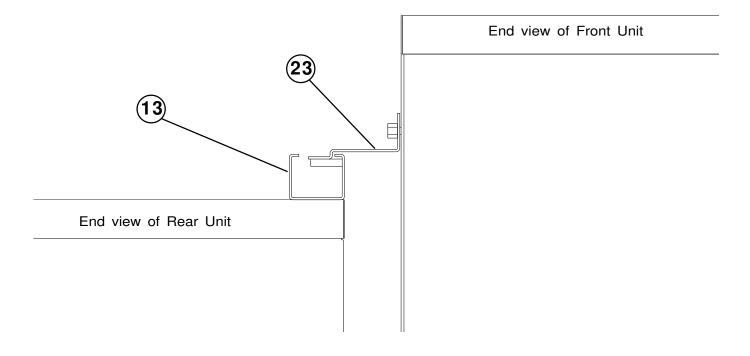


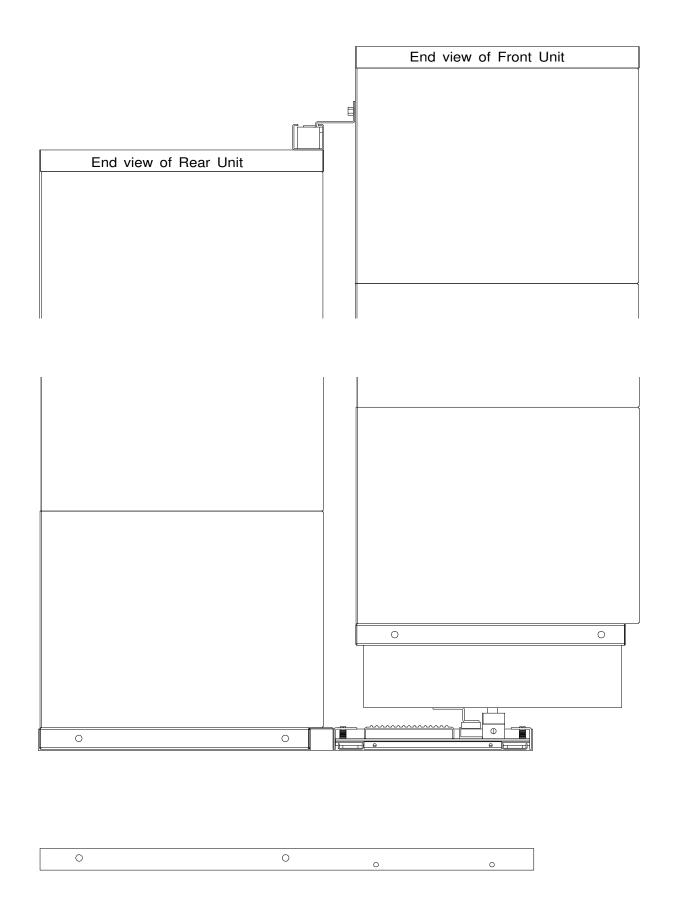


STEP 12) Lift the unit and mobile carriage on top of the solid steel square rod on the track assembly, the steel wheel of the carriage will roll on this steel square rod. The carriage does not roll on anything but the solid steel rod.

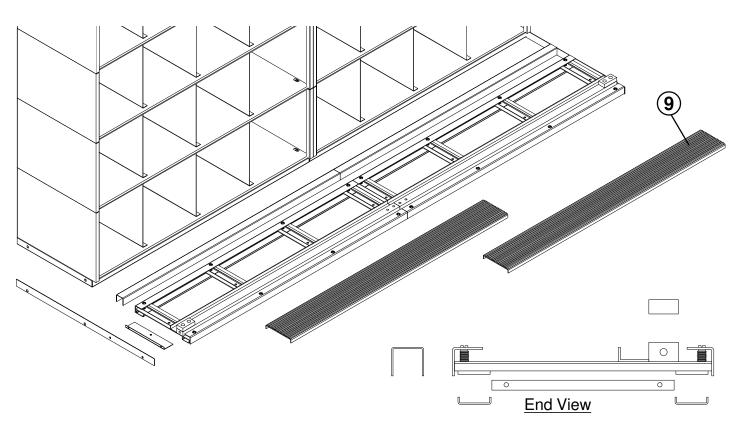
STEP 13) Next slide the Stabilizer Roller Bracket Assembly (#20) into the Top Track. Hold the Stabilizer Roller Bracket Assembly against the back panel of the front unit and mark where the holes will need to be drilled to attach the bracket.

STEP 14) Next attach the bracket (#20) to the unit and check to see if the unit rolls freely on the steel track. The steel wheel of the carriage will roll on the square steel bar in the floor assembly. Do not have the carriage rolling on any surface except the steel bar. Some adjustment may be needed to the brackets for a smooth free operation. Make sure the mobile unit is level and plumb before using. Recheck all bolts for tightness.





END VIEW OF UNITS AFTER THEY ARE COMPLETED



STEP 6) Attach End Plate Angle (#14) to track assembly using one bolt and nut as shown.

STEP 7) Place Spacer in front of stationary unit, locate track assembly(#2) in front of unit and flush with end of unit. At both ends of the floor assembly, attach one end of the Track End Plate (#13) to the End Plate Angle (#14) using two (2) machine screws (#15). Then attach this assembly to the end of the shelving. This will insure that this floor assembly does not move.

STEP 8) Place the Deck Covers (#9) into the open portion of the Track Assembly. They are approximately 6" x 36" or 48" and have a ribbed safety vinyl laminated to the surface.

